



Titacon TR720

RESIN : POLYACETAL RESIN

PRODUCT DESCRIPTION : 15% TALC FILLED, HIGH STIFFNESS, LOW WARPAGE, DIMENSIONAL ACCURACY, MEDIUM FLOW.

Properties	Unit	method	Value
Color	-	-	Nature
specific gravity	g/cm ³	ISO 1183	1.53
Tensile strength	MPa	ISO	59
Tensile Elongation		527-1,2	>5
Flexural strength	MPa	ISO 178	96
Flexural modulus			4100
Charpy impact strength(notched)	kJ/m ²	ISO	3
		179/1eA	
Heat Deflection Temperature(1.8MPa)	°C	ISO	125
		75-1,2	
Volume resistivity	Ω•cm	IEC 60093	2×10 ¹⁴
Surface resistivity	Ω		2×10 ¹⁵
Flammability		UL 94	HB
Mold shrinkage	%	50x70x3	1.5~1.7
		mmt	
MOLDING CONDITION			
	°C	Drying	100x 3Hrs
		Melt Temp.	170~200
	%	Mold Temp.	60~100
		Inject. Press.	30~70
		Inject. Velocity	20~50

*All property values shown in this data sheet are the representative values and not minimum value of this material.